

Date: Wednesday, 14/05/2008 11:17:04 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 39260		
Estimate Number	: 10897		
P.O. Number	:	Part Number	: D2618
This Issue	: 14/05/2008 S.O. No. :	Drawing Number	: D2618 REV B1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: B1
Previous Run	: 38533 Type : MACHINED PARTS	Material	: N/A
Written By	:	Due Date	: 30/05/2008
Checked & Approved By	: <u>JUL 08.5.14.</u>	Qty:	200 Um: Each
Comment	: Est Rev:F Re-format 05-11-22 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR0750	Delrin Round Bar 0.75"
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200



Comment: Qty.: 0.2709 f(s)/Unit Total: 54.1800 f(s)
 Delrin Round Bar .75" black

~~(MDELINR0500)~~Batch: M108124

DIP/MMP 08/05/29

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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200



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA195 & Dwg D2618.

2-Deburr

DIP/MMP 08/05/29

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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200



Comment: INSPECT PARTS AS THEY COME OFF MACHINE
 4.0 QC8 SECOND CHECK

DIP/MMP 08/05/29

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: SECOND CHECK

MMP 08/05/30

200

200

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 42 overstock

DIP 08/05/30 200

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 14/05/2008 11:17:05 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 39260

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/03

Job Completion



U 08-06-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

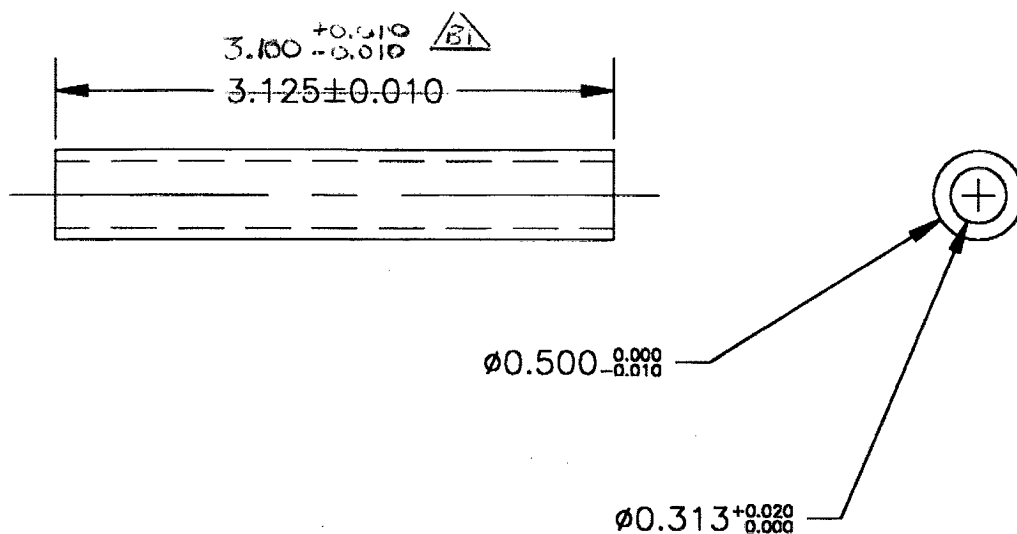
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	UP# 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
91/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39260

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries